



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3700-B-03
Job Sheet 200298



Part No: RBE350A94-3700-B-03 Job Qty: 30 pcs

Part Name: Cap



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 9/10/19 Job Tracking No:
Due Date: 10/14/19 Created By: Jennifer Renwick
Type: Stock Description:
Note: DWG RBE350A94-3700-B Rev. 6 IPP Rev. A 18.08.10 new issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-2500Y - 1	30 pcs	10/14/19	10/14/19	1.00	5.00	SL-2500Y - 1		✓ 19-11-27
130	QC 2	30 pcs	10/14/19	10/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		✓
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
140 QC 8	30 pcs	10/14/19	0.00 0.00	QC 8 - 25		
				QC 8 - 3		
				QC 8 - 32		
				QC 8 - 33		
				QC 8 - 35		
				QC 8 - 39		
				QC 8 - 4		
				QC 8 - 44		
				QC 8 - 45		
				QC 8 - 49		
				QC 8 - 58		
				QC 8 - 8		
				QC 8 - 9		
				QC 8 - 68		
				QC 8 - 67		
				QC 8 - 1 (A)		
				QC 8 - 47		
				QC 8 - 40		
				QC 8 - 52		
				QC 8 - 23		
				QC 8 - 57		
				QC 8 - 76		
170 Outsource - 12 - Black Oxide	30 pcs	10/14/19		GRO002-VC	10	
180 Packaging 2-1 - Receive - B4B	30 pcs	10/14/19	0.00 0.00	Packaging 2 - 1 - B4B		
				Packaging 2 - 2 - B4B		
				Packaging 2 - 3 - B4B		
				Packaging 2 - 5 - B4B		
				Packaging 2 - 4 - B4B		
				Packaging 2 - 6 - B4B		
				Packaging 2 - 7 - B4B		
				Packaging 2 - 8 - B4B		
				Packaging 2 - 9 - B4B		
				Packaging 2 - 10 - B4B		
				Packaging 2 - 11 - B4B		
				Packaging 2 - 12 - B4B		
				Packaging 2 - 13 - B4B		
				Packaging 2 - 14 - B4B		

				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	30 pcs	10/14/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 07 202068
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	30 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 -	
				Plex 9/10/19 8:21	AM Dart.Renwick.Jennife

				B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21
210 QC 21 - SA	30 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	9-89 JAN 07 2020
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - 1-Machine as per folio FC727 FOLIO REV: AA DWG REV: 6 2-Deburr
Descriptions: 130 - QC2 Machining-4 (QC2- Inspect parts off machine FAI/FAIB)
140 - QC8 Machining-4 (QC8- Inspect parts - second check)
170 - Outsource12 (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO 45276 -Black oxide

finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

180 - Packaging2 (Receive & Inspect for Damage & Mat'l Certs)

190 - QC8 (QC6- All purchased or subcontracted products)

200 - Packaging3-1 (Identify as per dwg & Stock Location:_____)

210 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-1144-H1.000	AISI 1144 Stressproof Steel Hex Bar 1.000"	3.2400 ft (.108 ea)	120-SL-2500Y - 1	5227337-342

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-SL-2500Y - 1	MT-1144-H1.000	3	0	0

Part Specifications	
Specifications could not be found.	

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045276



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045276
PO Date: 12/2/19
Due Date: 12/10/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments: 2019-12-03

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200272	RBE350A94-3700-A-03	RBE350A94-3700-A Rev 7	Top -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/10/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
		x30					DEC 09 2019					
200273		x30			Firmed	-	12/11/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
200294		x30			Firmed	-	12/12/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
Sub Total:								90	0	90		\$170.10
2	200299	RBE350A94-3700-B-03	RBE350A94-3700-B Rev 6	Cap Outsource12 (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/10/19	40 pcs	0 pcs	40 pcs	\$1.89/pcs	\$75.60
		x40										
200298					Firmed	-	12/10/19	30 pcs	0 pcs	30 pcs	\$1.89/pcs	\$56.70
		x30										
Sub Total:								70	0	70		\$132.30



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PURCHASE ORDER
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Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201073	RBE117-12020W16-2	RBE117-12020W16 Rev B	Frame Assembly -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	12/10/19	6 pcs	0 pcs	6 pcs	\$3.98/pcs	\$23.88
4	203385	RB23005023-2	RB23005023 Rev 1	Dog -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	12/10/19	6 pcs	0 pcs	6 pcs	\$3.80/pcs	\$22.80

Grand Total: \$349.08

Shuerin



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PURCHASE ORDER
POHB045276



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Certificat de Conformité / Certificate of Compliance



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2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

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Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date	Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
06-Dec-2019	Karan Singh		POHB045276					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0
2	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0
3	RBE350A94-3700-A-03 Rev.7	RBE350A94-3700-A OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS 1	BLACK-OXIDE CH	30	30	0	0	0
4	RBE350A94-3700-B-03 Rev.6	RBE350A94-3700-B 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	40	40	0	0	0
5	RBE350A94-3700-B-03 Rev.6	RBE350A94-3700-B 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30	0	0	0
6	RBE117-12020W16-2 Rev.B	RBE117-12020W16 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309, TYPE - 3 OR MILL - C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0
7	RB23005023-2 Rev.1	RB23005023 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309, TYPE - 3 OR MILL - C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0

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